**Prüfbericht - Produkte** *Test Report - Products* 



Test Report - Products				
Prüfbericht-Nr.: Test report no.:	CN232F20 001	Auftrags-Nr.: Order no.:	170343344	Seite 1 von 13 Page 1 of 13
Kunden-Referenz-Nr.: Client reference no.:	-	Auftragsdatum: Order date:	2023.06.21	
Auftraggeber: Client:	FOSHAN SHUNDE ZEALU No.2-8, No.9 Road, Science Town, Shunde District, 5283	and Technology zor	ne, Xingtan Industria	I Park, Xingtan
Prüfgegenstand: Test item:	Heat pump space heater			
Bezeichnung / Typ-Nr.: Identification / Type no.:	XAH07Csi32, ALSAVO HEA	AT 07i		
Auftrags-Inhalt: Order content:	EU energy performance tes	t		
Prüfgrundlage: Test specification:	COMMISSION REGULATIO			
Wareneingangsdatum: Date of sample receipt:	2023.06.21	- Ange	-2	1-
Prüfmuster-Nr.: Test sample no:	A003517990-001		8 - Three	
<b>Prüfzeitraum:</b> Testing period:	2023.06.21 - 2023.08.02	3		- Press
<b>Ort der Prüfung:</b> Place of testing:	TÜV Rheinland (Guangdong) Ltd.		iniverter A+++	
Prüflaboratorium: Testing laboratory:	TÜV Rheinland (Guangdong) Ltd.	A A A M	Wiri	
Prüfergebnis*: Test result*:	Pass	Ser al		
<b>geprüft von:</b> tested by:	foting Tomay	genehmigt von: authorized by:		P2
<b>Datum:</b> <i>Date:</i> 2023.08.02	Signed by: Felix Tong	Ausstellungsdat Issue date: 2023		by: Stone Shi
Stellung / Position: F	Project Engineer	Stellung / Positio	n: Reviewer	
Sonstiges / This report Other:	t is only for heating capacity te	st and sound power	level test.	
Zustand des Prüfgegens Condition of the test item			ndig und unbeschäc e and undamaged	ligt
		t nicht o.g. Prüfgrundlage(n) n. test specification(s)	N/A = nicht anwendbar N/A = not applicable	N/T = nicht geteste N/T = not tested
auszugsweise vervie This test report only relates t	zieht sich nur auf das o.g. Prüfn elfältigt werden. Dieser Bericht to the a.m. test sample. Without p licated in extracts. This test repor	berechtigt nicht zur V bermission of the test ce	enter this test report is	üfzeichens.

TUV Rheinland (Guangdong) Ltd. No.199 Kezhu Road, Guangzhou Science City, Guangzhou 510663, Guangdong Province P.R. China Mail: service@de.tuv.com · Web: www.tuv.com

Nodel designation	XAH0	7Csi32
unction	Heating	(Average)
Dutlet temperature	35	55
Design load (kW)	4.48	4.14
nnual energy consumption (kWh)	1956	2564
easonal space heating energy ficiency	186	131
ergy class	A+++	A++

## Summary of testing

- 1. The appliance was evaluated capacity test according to EN 14825:2013 and EN 14825:2022.
- 2. The appliance was tested at outlet temperature 35°C and 55°C.
- 3. The capacity test method is air enthalpy method.
- 4. The appliance was evaluated sound power level test according to EN 12102:2013 and EN 12102-1:2022.
- 5. All tests were performed on the model XAH07Csi32.
- 6. The test location is below.

For heating capacity test

TÜV Rheinland (Guangdong) Ltd.

- No.199 Kezhu Road, Guangzhou Science City Guangzhou 510663 China
- For sound power level test

CVC Testing Technology Co., Ltd.

No.3, Tiantaiyi Road, Kaitai Avenue, Science City, Guangzhou, Guangdong, P.R. China

Test sample particulars	
Classification of installation and use	Fixed appliance
Type of the appliance	Air to water heat pump
Function of the appliance	Space heating or cooling
Heating season (heating function applicable)	Average
Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P(Pass)
- test object does not meet the requirement:	F(Fail)
Testing:	
Date of receipt of test item:	See cover page
Date (s) of performance of tests:	See cover page

## General product information

1. The appliance is air to water heat pump for space heating or cooling which installed at outdoor.

2. The appliance incorporates water pump and crankcase heater for compressor.

Model description:

All models are identical to each other except for model name.

The information of compressor, fan motor and water pump are listed as below.

Object / part No.	Manufacturer/ trademark	Type / model	Technical data
Compressor	Guangzhou Meizhi Compressor Ltd.	KTM180D57UMT	Rated Voltage: DC156V; 180Hz ;R32
Fan motor	Wolong Electric Group Co., Ltd.	ZWB378D02B	DC310V,8P, 120W,880r/min
Water pump	HEFEI XINHU CANNED MOTOR PUMP CO.,LTD	GPD25-6S-130	AC230V/50Hz, 100w,class H

	RCE HEAT PUMP		
Model	XAH07Csi32		
Rated heating capacity	7kW		
Rated current	14A		
Power supply	220-240V~ 50Hz		
Advised water flux	1.2m³/h		
Max. water pressure	0.3MPa		
Water connection	G1"		
Electric shock prevention	Class I		
Waterpoof protection	IPX4		
Max. allowable	4 5145		
pressure(discharge)	4.5MPa		
Max. allowable	1 5140-		
pressure(suction)	1.5MPa		
Refrigerant (R32)	1.5kg		
CO2 equivalent	1.01tonnes		
Net weight	66kg		
	e and Technology Zone, Xingtan wn, Shunde District, 528325 .R. China house gases.		

Rated heating capacity7kWRated current14APower supply220Advised water flux1.2rMax. water pressure0.3fWater connectionG1"Electric shock preventionClassWaterpoof protectionIPX4Max. allowable4.5fMax. allowableMax. allowable	AVO HEAT 07i V -240V~ 50Hz m <sup>3</sup> /h MPa ss I 4
Rated heating capacity7kWRated current14APower supply220Advised water flux1.2rMax. water pressure0.3fWater connectionG1"Electric shock preventionClassWaterpoof protectionIPX4Max. allowable pressure(discharge)4.5fMax. allowable1.5f	V -240V~ 50Hz m <sup>3</sup> /h MPa ss I 4
Rated current14APower supply220Advised water flux1.2rMax. water pressure0.31Water connectionG1"Electric shock preventionClassWaterpoof protectionIPX4Max. allowable4.5fpressure(discharge)Max. allowableMax. allowable1.5f	-240V~ 50Hz m³/h MPa ss I 4
Power supply220Advised water flux1.2rMax. water pressure0.3fWater connectionG1"Electric shock preventionClassWaterpoof protectionIPX4Max. allowable4.5fpressure(discharge)Max. allowableMax. allowable1.5f	I-240V~ 50Hz m³/h MPa ss I 4
Advised water flux1.2rMax. water pressure0.3rWater connectionG1"Electric shock preventionClassWaterpoof protectionIPX4Max. allowable pressure(discharge)4.5rMax. allowable 1.5r1.5r	m³/h MPa ss I 4
Max. water pressure0.31Water connectionG1"Electric shock preventionClassWaterpoof protectionIPX4Max. allowable pressure(discharge)4.51Max. allowable 1.511.51	MPa ss I 4
Water connectionG1"Electric shock preventionClassWaterpoof protectionIPX4Max. allowable pressure(discharge)4.51Max. allowable 1.511.51	ss I 4
Electric shock prevention Class Waterpoof protection IPX4 Max. allowable 4.51 pressure(discharge) 4.51 Max. allowable 1.51	ss I 4
Waterpoof protectionIPX4Max. allowable pressure(discharge)4.51Max. allowable1.51	4
Max. allowable pressure(discharge) Max. allowable	
pressure(discharge) 4.51 Max. allowable 1.51	MPa
1.5	
pressure(suction)	MPa
Refrigerant (R32) 1.5	٢g
CO2 equivalent 1.01	1tonnes
Net weight 66k	g
FOSHAN SHUNDE ZEALUX ELECT LTD. No.2-8, No.9 Road, Science and T Industrial Park, Xingtan Town, Sh Foshan City, Guangdong P.R. Chin	echnology Zone, Xingtan unde District, 528325
Contains fluorinated greenhouse Hermetically sealed system.	E E

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	COMMISSION REGULATION (EU)	No 813/2013	
	COMMISSION DELEGATED REGULATION	N (EU) No 811/2013	
Clause	Requirement - Test	Result - Remark	Verdict

COMMISS	SION REGULATION (EU) No 813/2013	
Article 1	Subject matter and scope	Р
1	This Regulation establishes ecodesign requirements for the placing on the market and/or putting into service of space heaters and combination heaters with a rated heat ouput heater ≤ 400 kW including those integrated in packages of space heater, temperature contorl and solar device or packages of combination heater, temperautre control and solar device as defined in article 2 of Commission Delegated Regulation (EU) No 811/2013.	P
2	This Regulation shall not apply to:	N/A
	(a) heaters specifically designed for using gaseous or liquid fuels predominantly produced from biomass;	
	(b) heaters using solid fuels;	
	(c) heaters within the scope of Directive 2010/75/EU of the European Parliament and of the Council;	
	(d) heaters generating heat only for the purpose of providing hot drinking or sanitary water;	
	(e) heaters for heating and distributing gaseous heat transfer media such as vapour or air;	
	(f) cogeneration space heaters with a maximum electrical capacity of 50 kW or above.	
	(g) heat generators designed for heaters and heater housings to be equiped with such heat generators placed on the market before 1 January 2018 to replace identical heat generators and identical heater housings. The replacement product or its packaging shall clearly indicate the heater for which it is intended.	
Article 3	Ecodesign requirements and timetable	Р
1	The ecodesign requirements for heaters are set out in Annex II.	Р
2	Each ecodesign requirement shall apply in accordance with the following timetable:	Р
	(a) from 26 September 2015:	N/A
	(i) heates shall meet the requirements set out in Annex II, points 1(a), 3 and 5;	
	(ii) combination heaters shall meet the requirements set out in Annex II, point 2(a);	

		C			e 7 of 1 REGUI		N (EU) I	No 813	/2013	Report	No. CN	1232	2F20 001
	C									/2013			
Clause	Requiremen	nt - Tes	t					Result	- Rema	ark			Verdict
	(a) from 26 (i) electric s heaters, cog	pace h	eaters,	electric			nn						Р
	space heate shall meet t 1(b); (ii) combina set out in Ai	ers and he requ	heat p uiremer aters sl	ump co nts set hall me	ombinat out in A	tion hea Innex II	aters I, point						
	(a) from 26 requirement	Septen	nber 20	18 hea			et the						N/A
3	Compliance with ecodesign requirements shall be measured and calculated in accordance with the requirements set out in Annex III.												Ρ
Annex II	Ecodesign r							1					Р
1	Requirements for seasonal space heating energy efficiency											Р	
	(a) From 26 September 2015 the seasonal space heating energy efficiency and useful efficiencies of heaters shall not fall below the following values:											N/A	
	combina	ation he	p space heaters and heat pump on heaters, with the exception of low- re heat pumps: 100%										N/A
	- Low-ten	v-temperature heat pumps: 115%											N/A
	(b) From 26 September 2017 the seasonal space heating energy efficiency and useful efficiencies of heaters shall not fall below the following values:											Р	
	<ul> <li>Heat pump space heaters and heat pump combination heaters, with the exception of low- temperature heat pumps: 110%</li> </ul>											Ρ	
	- Low-ten						Р						
2	Requiremer	nts for v	water h	eating	energy	efficier	псу						N/A
	(a) From 26 September 2015 the water heating energy efficiency of combination heaters shall not fall below the following values:								N/A				
	Declared load profile	3XS	xxs	XS	S	М	L	XL	XXL	3XL	4XL		-
	Water heating energy efficiency	22%	23%	26%	26%	30%	30%	30%	32%	32%	32%		
	(a) From 26 energy effic below the fo	iency o	of comb	ination					-	•			N/A

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	(	C COMMIS					` '			/2013	3		
Clause	Requireme							<u>, ,</u>	- Rema		-		Verdict
	Declared load profile	3XS	XXS	XS	S	М	L	XL	XXL	3XL	4XL		-
	Water heating energy efficiency	32%	32%	32%	32%	36%	37%	38%	60%	64%	64%		
3	Requireme	ents for s	ound p	ower	level						•	-	Р
	From 26 S heat pump combinatio values:	space h	eaters	and h	eat pum	р							Р
	Rated he ≤ 6			kW < l at outp kW	ut ≤ 12		kW < it outpi kW	ut ≤ 30			Rated ut ≤ 70 ⁄		-
	indoor	outdoor	ind	oor outdoor		indo	indoor o		outdoor indoor		or outdoor		
	60 dB	65 dB	65	dB	70 dB	70 (	dB	78 dB	80 c	B	88 dB		
4	Requireme	ents for e	missio	ns nitr	ogen ox	ides							N/A
5	Requireme	ents for p	roduct	inform	nation								N/A
	From 26 S information						t						N/A
	(a) the instruction manuals for installers and end- users, and free access websites of manufacturers, their authorised representatives and importers shall contain the following elements:						N/A						
	<ul> <li>For heat pump heaters and heat pump combination heaters, the technical parameters set out in Table 2, measured and calculated in accordance with Annex III;</li> <li>Any specific precautions that shall be taken when the heater is assembled, installed or maintained;</li> </ul>							N/A					
								N/A					
		ation rele disposa				/, recyc	cling						N/A
Annex III	Measurem	ents and	calcula	ations									Р

COMMISS	ION DELEGATED REGULATION (EU) No 811/2013	
Annex II	Annex II Energy efficiency classes P	
1	Seasonal space heating energy efficiency classes	Р

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	COMMISSION REGULATION (EU)	No 813/2013	
	COMMISSION DELEGATED REGULATIO	N (EU) No 811/2013	
Clause	Requirement - Test	Result - Remark V	erdict
	The seasonal space heating energy efficiency class of a heater, with the exception of low-temperature heat pumps and heat pump space heaters for low- temperature application, shall be determined on the basis of its sensonal space heating energy efficiency as set out in Table 1.		Ρ
	The seasonal space heating energy efficiency class of a low-temperature heat pumps and a heat pump space heaters for low-temperature application shall be determined on the basis of its sensonal space heating energy efficiency as set out in Table 2.		Ρ
	The seasonal space heating energy efficiency of a heater shall be calculated in accordance with point 3 and 4 of Annex VII, for heat pump space heaters, heat pump combination heaters and low-temperature heat pumps under average climate conditions.		Ρ
2	Water heating energy efficiency classes		N/A
	The water heating energy efficiency class of a combination heater shall be determined on the basis of its water heating energy efficiency as set out in Table 3.		N/A
	The water heating energy efficiency of a combination heater shall be calculated in accordance with point 5 of Annex VII.		N/A

## Measurements and calculations

Outlet tem	perautre °C					35				
Outlet temperautre type			☐ Fixed outlet							
Test result		Test condition								
		А	В	С	D		Е	F		
Inlet dry bu air °C	Inlet dry bulb temperature for outdoor air °C			2.01	7.03	11.99		-9.95	-6.91	
Inlet wet be outdoor air	ulb temperatu <sup>.</sup> °C	ire for	-7.95	1.01	6.03	11.00	) .	-11.18	-7.95	
Inlet tempe	eratures for in	door °C	31.10	28.26	25.74	22.77	,	32.45	31.10	
Outlet tem	peratures for	indoor °C	33.96	30.04	28.04	24.07	,	35.20	33.96	
Measured	capacity W		3975	2473	1812	1806		3824	3975	
Measured	power input \	N	1264	536	322	277		1362	1264	
Water volu	me flow rate	m³/h	1.20	1.20	1.20	1.20		1.20	1.20	
Static pres	sure differend	ce kPa	6.5	6.3	6.5	6.7		6.6	6.5	
Meausred power input of compressor off state W			4	4	4	4		4	4	
Compressor frequency for inverter type (Hz)			56	26	16	15		60	56	
Correction	s of the powe	r input of liquid	pump if app	licable						
P <sub>hydrau</sub> W			2	2	2	2		2	2	
Efficiency of the pump		0.14	0.14	0.14	0.14		0.14	0.14		
Capacity correction W		13	13	13	14		13	13		
Power input correction W		15	15	15	16		16	15		
Effective capacity W		3962	2460	1799	1792		3811	3962		
Effecitve power input W		1249	521	307	261		1346	1249		
Calculated COP		3.17	4.72	5.87	6.86		2.83	3.17		
Electric po mode	wer consump	otion during the	ermostat-off	mode, sta	indby mode,	, crankcas	se heat	er mode	and off	
Off mode I	٨W		0.005							
Thermosta	at-off mode k	N	0.004							
Standby mode kW			0.005							
Crankcase heater mode kW			0.034							
Calculation	ns for season	al space heati	ng energy ef	ficiency						
Test condition	Outdoor heat exchanger	Indoor heat exchanger	Part Load Ratio %	Part Load kW	Tested Capacity	Tested COP	Cc	CR	COP at A, B, C,	
	Outdoor air °C	Outlet water temperature °C			kW				D, E, F condition	
А	-7	34	88.46%	3.96	3.962	3.17	1.00	1.00	3.17	
В	2	30	53.85%	2.41	2.460	4.72	0.99	1.00	4.72	

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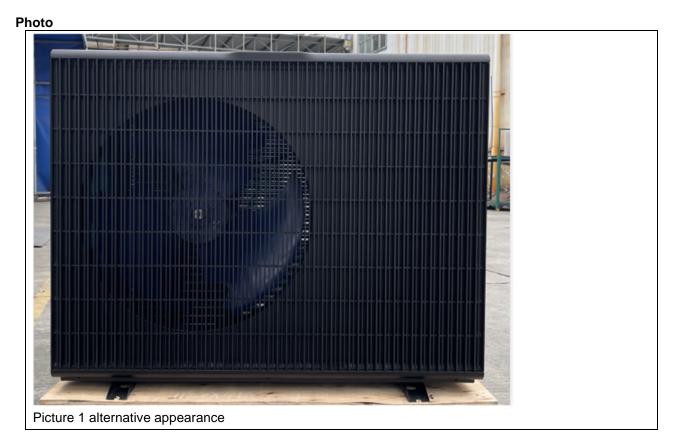
С	7	27	34.62%	1.55	1.799	5.87	0.99	0.86	5.86
D	12	24	15.38%	0.69	1.792	6.86	0.98	0.38	6.70
Е	-10	35.3	100.00%	4.48	3.811	2.83	1.00	1.00	2.83
F	-7	34	88.46%	3.96	3.962	3.17	1.00	1.00	3.17
SCOPon	4.75 SCOPnet 4.78								
SCOP	4.73								
ηs	186								

Outlet temperautre °C	55								
Outlet temperautre type	☐ Fixed outlet								
Test result	Test condition								
	А	В	С	D	E	F			
Inlet dry bulb temperature for outdoor air °C	-6.98	1.99	6.99	12.04	-9.99	-6.98			
Inlet wet bulb temperature for outdoor air °C	-7.94	1.01	5.97	11.05	-11.00	-7.94			
Inlet temperatures for indoor °C	47.98	38.24	34.07	27.96	51.15	47.98			
Outlet temperatures for indoor °C	52.13	41.88	35.91	29.93	55.22	52.13			
Measured capacity W	3675	2354	1639	1758	3597	3675			
Measured power input W	1723	715	403	326	2062	1723			
Water volume flow rate m <sup>3</sup> /h	0.77	0.77	0.77	0.77	0.77	0.77			
Static pressure difference kPa	5.8	5.7	6.0	5.9	5.8	5.8			
Meausred power input of compressor off state W	8	8	8	8	8	8			
Compressor frequency for inverter type (Hz)	59	27	16	15	68	59			
Corrections of the power input of liquid	pump if ap	plicable		•					
P <sub>hydrau</sub> W	1	1	1	1	1	1			
Efficiency of the pump	0.13	0.13	0.13	0.13	0.13	0.13			
Capacity correction W	8	8	9	9	8	8			
Power input correction W	10	10	10	10	10	10			
Effective capacity W	3667	2346	1630	1749	3589	3667			
Effecitve power input W	1713	705	393	316	2052	1713			
Calculated COP	2.14	3.33	4.15	5.53	1.75	2.14			
Electric power consumption during the mode	rmostat-off	f mode, sta	ndby mode,	crankcase h	eater mode	and off			
Off mode kW	0.005								
Thermostat-off mode kW	0.004								
Standby mode kW	0.005								
Crankcase heater mode kW	0.034								

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Calculations for seasonal space heating energy efficiency									
Test	Outdoor heat exchanger	Indoor heat exchanger	Part Load Ratio %	Part Load kW	Tested Capacity kW	Tested COP	Cc	CR	COP at A, B, C, D, E, F condition
condition	Outdoor air °C	Outlet water temperature °C							
А	-7	52	88.46%	3.67	3.667	2.14	1.00	1.00	2.14
В	2	42	53.85%	2.23	2.346	3.33	0.99	1.00	3.33
С	7	36	34.62%	1.43	1.630	4.15	0.98	0.88	4.14
D	12	30	15.38%	0.64	1.749	5.53	0.97	0.36	5.30
E	-10	55.3	100.00%	4.14	3.589	1.75	1.00	1.00	1.75
F	-7	52	88.46%	3.67	3.667	2.14	1.00	1.00	2.14
SCOPon	3.35 SCOPnet 3.36								
SCOP	3.34								
ηs	131								

Test result	Indoor unit	Outdoor unit			
Sound power level dB(A)	-	67.5			



End of report